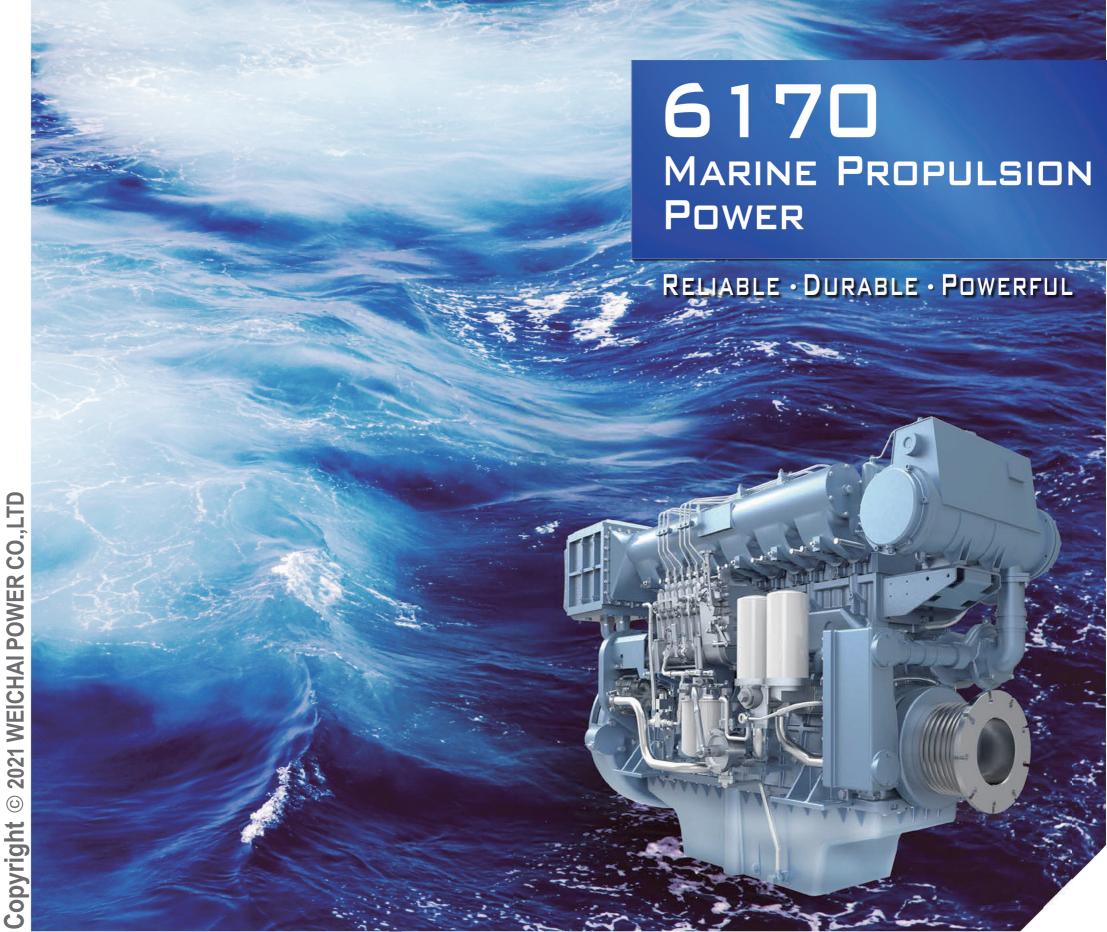
WEICHAI pursues an active policy of product development and improvement.For this reason the company reserves the right to change specifications without prior notice.



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# Power Your Success

| Technical Data                     |   |              |              |              |              |  |
|------------------------------------|---|--------------|--------------|--------------|--------------|--|
| Engine model                       | X6170ZC450-1  | X6170ZC540-2 | X6170ZC580-3 | X6170ZC620-5 | X6170ZC818-5 |  |
| Rated power, Ps(kW)                | 450(330)  | 540(397)     | 580(426)     | 620(456)     | 818(601)     |  |
| Rated speed, r/min                 | 1000  | 1200         | 1350         | 1500         | 1500         |  |
| Power rating                       |   |              | P1           |              |              |  |
| Min. fuel consumption, g/(kW·h)    | 195   |              |              |              |              |  |
| No. of cylinders                   | in-line 6   |              |              |              |              |  |
| Description                        | 4-stroke, direct-injected, turbocharged diesel engine with air cooler   |              |              |              |              |  |
| Bore x Stroke, mm (in)             | 170 x 200(6.69 x 7.87)  |              |              |              |              |  |
| Displacement, L (in <sup>3</sup> ) | 27.24(1661.9)   |              |              |              |              |  |
| Compression ratio                  | 15.1:1  |              |              |              |              |  |
| Dry weight, kg (lb)                | 3100(6836)  |              |              |              |              |  |
| Emission                           | IMO Tier II   |              |              |              |              |  |
| Firing order                       | 1-5-3-6-2-4   |              |              |              |              |  |
| Idle speed, r/min                  | 450   | 500          | 550          | 600          | 600          |  |
| Flywheel housing/Flywheel          | SAE 0/14", 16" or 18"   |              |              |              |              |  |
| Other engine models                | X6170ZC350-1 , X6170ZC408-1 , X6170ZC480-2 , X6170ZC620-2 , X6170ZC650-2 , X6170ZC680-3 , X6170ZC550-5 , X6170ZC756-5 |              |              |              |              |  |

## **Class Definition**

| Р  | ower Classification   | Time at full load | Mean engine load factor | Annual working time                        | Typical applications   |
|----|-----------------------|-------------------|-------------------------|--|--|
| P1 | Continuous Duty       | Unlimited         | 70% $\sim$ 100%         | recommended but not limited to 5000h-8000h | Ocean vessel<br>Engineering vessel   |
| P2 | Heavy Duty            | 8h per 12h        | $40\% \sim 80\%$        | recommended but not<br>limited to 5000h    | Ferries, High speed passengers<br>boats, Trawlers, Inland waterway<br>transport boats, Tugboat, offshore<br>trade vessel, Purse seine vessel |
| P3 | Intermittent Duty     | 4h per 12h        | $40\% \sim 80\%$        | recommended but not<br>limited to 3000h    | Offshore service boats,Seasonal<br>cruise ship,Official vessels with<br>high utilization rate  |
| P4 | Light Duty            | 2h per 8h         | 60%                     | recommended but not<br>limited to 1000h    | Fishery patrol ship,Maritime<br>surveillance ship,Patrol boat,Life<br>boat,Stormships used by local<br>governments                           |
| P5 | High Performance Duty | 0.5h per 5h       | 60%                     | recommended but not<br>limited to 500h     | Leisure yachts   |

## **Power Definition**

Standard ISO 3046/1 - 1995 (F)

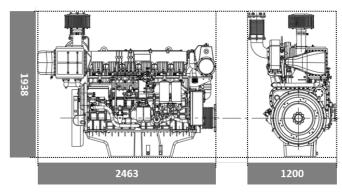
**Reference conditions** Ambient temperature 25 °C / 77 °F Barometric pressure 100 kPa Relative humidity 30% Raw water temperature 25 °C / 77 °F Fuel oil

Relative density 0,840 ± 0,005g/ml Lower calorific power 42,700 kJ/kg Consumption tolerance  $0 \pm 5\%$ Inlet limit temperature 35 °C / 95 °F

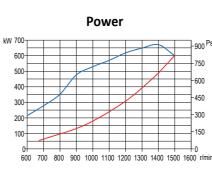
Our ratings also comply with classification societies maximum temperature definition without power derating.

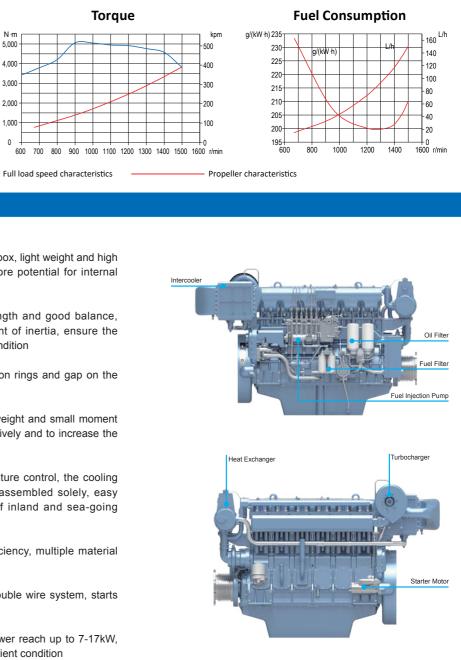
Ambient temperature 45 °C / 113 °F Raw water temperature 32 °C / 90 °F

## **Engine Dimensions**



## **Performance Curves(X6170ZC818-5)**





## **Technical Description**

#### Cylinder block

· Gantry cylinder block and spherical crankshaft box, light weight and high rigidity, structural optimization design gives more potential for internal combustion pressure increase

### Crankshaft

· Nodular iron crankshaft has enhanced strength and good balance, 6 counterweights design to reduce the moment of inertia, ensure the responsiveness under any complex operating condition Piston

· Internal lubricate oil gallery design, three piston rings and gap on the bottom to reduce oil consumption

### Connecting rod

· Oblique incision structure, good rigidity, light weight and small moment of inertia which decrease mechanical load effectively and to increase the reliability

#### Heat exchanger

· High cooling efficiency and sensitive temperature control, the cooling core has multiple materials and could be disassembled solely, easy maintenance, can meets the requirements of inland and sea-going application

#### Centrifugal water pump

· Forced cooling, mass flow, high cooling efficiency, multiple material vanes

#### Electrical starter

· High-power pre-engaged electrical starter, double wire system, starts power reach up to 11kW

#### Air starter

· High-power pre-engaged air starter, output power reach up to 7-17kW, ensure the engine can start easily in various ambient condition

# Reliable Durable Powerful

Dimensions may vary based on selected engine configuration